

FLATHEAD MANUFACTURING MONTH

— SEPTEMBER/OCTOBER 2017 —

EVENTS SURROUNDING
NATIONAL

**MFG
DAY**

KALISPELL

Manufacturers Alliance

A DIVISION OF THE KALISPELL
CHAMBER OF COMMERCE

SEPTEMBER 2017

We'd like to invite you to celebrate the breadth and quality of products made right here in the Flathead Valley during Flathead Manufacturing Month, our local series of events surrounding National Manufacturing Day.

The manufacturing industry plays a substantial role in the Flathead Valley economy, and manufacturing has the highest earnings concentration of any industry sector in the Flathead at over 50% of the national average, according to the Bureau of Business and Economic Research at The University of Montana.

This exciting, dynamic industry boasts local manufacturers in the areas of computer equipment, energy, communications, machined products, medical devices, pharmaceuticals, wood products, firearms, and food and beverage. No matter what you're passionate about, there's bound to be a facility tour over the next month that sparks your interest.

From learning about the firearms we use for hunting and the machines used to make our smartphones, to tasting the finest honey yogurt or craft beer, Flathead Manufacturing Month is a time for students, parents, educators, media, customers, suppliers, and entire community to enjoy all the Flathead has to offer.

In addition, to support the workforce in this rapidly growing industry, the members of our Manufacturers Alliance have joined together to offer two scholarships, totaling \$2,000 to students in the occupational trades programs at Flathead Valley Community College.

Flathead Manufacturing Month is presented by:



In Association with:


Gold Sponsors: Applied Materials, Daily Inter Lake, Defiance Machine, Proof Research

Silver Sponsor: Glacier Precast Concrete

Bronze Sponsors: F.H. Stoltze Land and Lumber, Weyerhaeuser


With Warm Regards,




Joe Unterreiner, President/ CEO
Kalispell Chamber of Commerce

KALISPELL
Chamber of Commerce
Convention & Visitor Bureau




Mike Nye, Applied Materials
Chairman of the Manufacturers Alliance

KALISPELL
Manufacturers Alliance

CALENDAR OF EVENTS

THURSDAY, SEPTEMBER 21

8:30 – 10:00am - Thinking Thursday: Workforce Retention Seminar
Hosted at the Kalispell Chamber of Commerce

MONDAY, OCTOBER 2

5:00pm - Flathead Lake Brewing

TUESDAY, OCTOBER 3

3:00pm - Weyerhaeuser
4:00pm - Weyerhaeuser
5:00pm - Whitefish Handcrafted Spirits

THURSDAY, OCTOBER 5

11:00am - Kalispell Creamery
1:00pm - Bio-Energy Systems
2:00pm - Bio-Energy Systems
2:30pm - Proof Research
3:00pm - Aluma Glass
4:00pm - Aluma Glass
5:00pm - Glacier Sun Winery

FRIDAY, OCTOBER 6

8:30am - Colter Coffee Roasting
10:00am - Defiance Machine
11:00am - Applied Materials
1:00pm - Nomad Global Communication Solutions
2:30pm - Glacier Pre-Cast Concrete
3:30pm - Northern Plastics Inc.
5:00pm - Kalispell Brewing Company

THURSDAY, OCTOBER 12

8:30 – 10:00am - Thinking Thursday: Career Path Development Seminar
Hosted at the Kalispell Chamber of Commerce

THURSDAY, OCTOBER 19

12:00 - 4:30pm - Flathead Timber Tour: Weyerhaeuser and F.H Stoltze Land & Lumber
Busses Depart from the Kalispell Chamber of Commerce

WEDNESDAY, OCTOBER 25

5:00 – 6:30pm - Open House for Applied Materials' 50th Anniversary and LC Staffing

HURRY, SPACE IS LIMITED!

Some tours will not accept walk-ins!
Sign up for the tours ahead of time by
registering at
www.kalispellchamber.com/manufacturing
or by calling the Kalispell Chamber
of Commerce at (406) 758-2803



TOURS

FLATHEAD LAKE BREWING

Monday, October 2, 5:00pm
116 Holt Drive, Bigfork



Brewmaster, David Brendgard, will lead you through Flathead Lake Brewing's state of the art brewing facility and the sustainable, environmentally friendly aspects of the system. Additionally, David will also discuss FLBC's barrel aged beer program. **Closed toed shoes required.**

The Flathead Lake Brewing Company started in 2004 in Woods Bay, and naming the brewery wasn't hard, considering the original FLBC overlooks the shores of Flathead Lake. Over the first few years, people liked FLBC beer so much that to keep customers happy they needed a larger brewing space. By 2015 the second, much larger brewing facility opened and began production in Bigfork. Unique to FLBC is their commitment for high quality beer produced with the least amount of environmental impact, having built their modern facility with reused materials, solar energy, and waste collection systems.

WEYERHAEUSER

Tuesday, October 3, 3:00 and 4:00pm
105 Mills Drive, Columbia Falls



Weyerhaeuser Visitors will tour the largest Medium Density Fiberboard (MDF) plant under one roof in North America which showcases state of the art technology and Weyerhaeuser's dedicated workforce. The plant uses residual wood fiber, which is refined and processed into engineered wood products used across North America. These include specialty products in niche markets such as architectural doors, cabinets, engineered wood flooring, store fixtures, and office furniture. At Weyerhaeuser MDF, teams work to reliably lead the industry in safety, quality, service, and financial results, while developing their people and supporting local communities. Employees serve on local advisory committees for Weyerhaeuser's Giving Fund and develop funding priorities within four focus areas to support and meet unique needs in local communities. **Limit 20 people. Closed toed shoes required. No loose fitting clothing.**

For more than a century, Weyerhaeuser has been growing trees and making forest products that improves lives in fundamental ways. Weyerhaeuser's wood products are used to build homes where families are sheltered and raised, while their land forms the building blocks of responsible development, and their forests are used for recreation, conservation, and different forms of renewable energy. Weyerhaeuser is a strong supporter of the Sustainable Forestry Initiative (SFI) and believes it is a consistent, science-based standard that allows them to offer a reliable supply of quality, responsibly sourced products at competitive prices.

WHITEFISH HANDCRAFTED SPIRITS

Tuesday, October 3 at 5:00pm
2134 US HWY 2 E



Visitors to Whitefish Handcrafted Spirits will be able to see the entire distilling process of valley's finest spirits, seeing both the smaller still in action as well as the larger pieces of equipment up and running. Take a chance to taste the hearts of the spirits as they make their way through the fermentation and distilling process from start to finish before spending time in Whitefish Handcrafted Spirits' new comfortable, old-timey tasting room.

KALISPELL KREAMERY

Thursday, October 5, 11:00am
480 Lost Creek Drive, Kalispell



Starting at the source, you will have the opportunity to walk through the process Kalispell Creamery milk takes, all the way from the cow to the shelf. You will have the opportunity to sample milk and some of their famous yogurt. Please remember, Kalispell Creamery is a working farm so come prepared to be outside and wear shoes that may get a bit dirty, depending on the weather. **Please dress for the weather.**

Kalispell Creamery and Hedstrom Dairy produce, process, bottle and distribute all-natural, cream-on-top milk throughout Montana. The vertically integrated family business uses creative and innovative methods to keep the last dairy farm in the Flathead Valley alive. By practicing sound

animal husbandry, maintaining high-quality milk practices, and using a variety of marketing techniques Kalispell Creamery continues to provide completely natural dairy products that include cream-on-top whole milk, reduced fat milk, skim milk, half and half, heavy cream, and since they're the only yogurt manufacturer in Montana, yummy yogurt.

BIO-ENERGY SYSTEMS

Thursday, October 5, 1:00 and 2:00pm
1930 HWY 2 W, Kalispell



Ever wonder how your vitamins are manufactured? On this tour you will learn how the raw materials that are used in your supplements are sourced, tested, put into capsules, bottled, and packaged for shipping. Bio-Energy Systems follows all FDA guidelines and adheres to strict industry standards. Space is limited so be sure to register! **Limit 10 people. Closed toed shoes and long pants are needed, no jewelry or cell phones please. All individuals touring will be required to wear hair nets, and beard covers (if needed).**

Bio-Energy Systems, Inc. is a contract manufacturer and packager of natural supplements, specializing in the use of Probiotics and Enzymes, formulation, raw-material procurement, product enhancement, and turn-key private label products. Bio-Energy Systems can produce capsules and powders in many configurations with their top-of-the-line equipment and large variety of raw ingredients.

PROOF RESEARCH

Thursday, October 5, 2:30pm
10 Western Village Lane, Columbia Falls



You will get to visit PROOF's 100 meter indoor test facility and see a world-class manufacturing operation with the finest tools and staff for making carbon fiber and stainless steel barrels, carbon fiber stocks, and complete precision rifles, fully experiencing the barrel manufacturing process from start to finish. **Limit 25 people. Each individual must be a U.S. citizen with official US identification and must complete a non-disclosure agreement prior to the tour. Closed toes shoes are required, eye protection will be provided, and photographs are not permitted. Strictly limited to the first 25 people who sign up with the Kalispell Chamber.**

Located between Kalispell and Columbia Falls, PROOF Research is a science-based company that has brought together the finest minds, experience, and innovations in the industry to produce truly game-changing products—stainless steel barrels, carbon fiber barrels, and complete rifle systems that are lighter, more durable, and more accurate than anything else on the market. PROOF's state-of-the-art facilities include a million-frame-per-second high-speed camera, a ballistic lab, FLIR thermal-

imaging infrared camera, and indoor test ranges rated to .50 BMG. Today the PROOF Research family has grown to over seventy team members representing countless years of experience in the firearms and advanced composite materials industries.

ALUMA GLASS

Thursday, October 5, 3:00 and 4:00pm
32 1st Ave W, Kalispell



This small but mighty facility will allow for a short tour of their powerful glass cutting operations, the making of insulated glass units, and their custom screens area. An exciting glass breakage demonstration will also be done to show the difference between tempered glass and non-tempered glass. **Limit 20 people. Closed toed shoes required. Parking is limited to street parking.**

Aluma Glass is the Flathead Valley's oldest glass, window, and custom home fixture store serving thousands of clients, contractors, and designers since 1954. They manufacture insulated glass units in-house and also custom cut glass and mirror to spec sizes. The company has grown from 4 employees to 12 in the last three years since the company changed ownership and are proud to carry on the tradition of great service, great pricing, and great products that Aluma Glass has been known for over the last 63 years. They are one of the largest certified Milgard dealers in the country and are proud to be diamond certified.

GLACIER SUN WINERY

Thursday, October 5, 5:00pm
3250 US HWY 2 E, Kalispell



During this unique winery tour, you can expect to see every aspect of Glacier Sun's wine making process, including how the grapes are crushed, where the fermentation happens, and the final bottling process.

A different spin on a winery, this distinctly Montana winery sources only their grapes from Washington, features local fruits from around Montana, is rapidly growing, and producing popular wines such as the Huckleberry Peach for retailers as big as Costco.

COLTER COFFEE ROASTING

Friday, October 6, 8:30am
25 Heritage Way, Kalispell - Walk into City Brew and turn right

After 12 years of roasting some of Montana's finest coffee Colter Coffee, was acquired by City Brew Coffee last year. City Brew has grown to over



20 locations throughout Montana, South Dakota, and Wyoming. Colter Coffee is the sister brand to City Brew Coffee, much like Seattle's Best Coffee is to Starbucks. **Limit 20 people. Closed toed shoes required.**

DEFIANCE MACHINE

Friday, October 6, 10:00am
3881 MT HWY 40 W, Columbia Falls



Step out onto the shop floor to see where the nation's first-choice rifle actions are made. You'll be able to see the entire manufacturing process from start to finish, see inside top-of-the-line CNC machines as they work, and learn how bolt actions are tested for complete accuracy. **Limit 25 people. All participants must be a U.S. citizen with official ID, have no criminal convictions, and must complete a non-disclosure agreement prior to the tour. Strictly limited to the first 25 people to sign up with the Kalispell Chamber of Commerce.**

Defiance Machine is a firearms manufacturer that has a worldwide reputation. Combining visionary design with precision manufacturing, Defiance produces customized bolt actions for shooters who want exceptional accuracy, including competitive shooters, hunters, military, and law enforcement.

APPLIED MATERIALS

Friday, October 6, 11:00am
655 Old Reserve Drive, Kalispell



As a global leader in providing nanomanufacturing technology solutions for the electronics industry, this tour will show how the company designs, develops, and manufactures high performance and precision chemical processing equipment including: electrochemical deposition systems for electroplating copper, gold, solder, and other metals; and surface preparation systems for cleaning, stripping, and etching silicon wafers. The tour will highlight the Kalispell main facility which will include getting out onto the manufacturing floor, processing lab, and R&D area.

Applied Materials is the leader in materials engineering solutions used to produce virtually every new chip and advanced display in the world. Their expertise in modifying materials at atomic levels and on an industrial scale enables customers to transform possibilities into reality. Applied Materials innovations make possible the technology shaping the future. **Limit 45 people. Closed toed shoes are required. All visitors will be required to sign in and will be provided a visitor badge and safety glasses. - On arrival, please park in the front of the building in the visitor parking, or in the first lot on the left and enter at the front entrance of the building.**

NOMAD GLOBAL COMMUNICATION SOLUTIONS

Friday, October 6, 1:00pm
5414 US HWY 2, Columbia Falls



You will have the opportunity to tour Nomad's facility, learn about its technologically advanced solutions, and see numerous projects in various states of construction. From the machining, welding, and fabrication of vehicle parts, to the integration of cutting-edge IT gear, the Nomad shop floor is a hive of activity. You'll see the Nomad TCV (Tactical Command Vehicle) that is changing the mobile command game, and you'll recognize many past customers on photos throughout the facility, including the U.S. Army, Air Force, and Navy, Flathead County Emergency Services, Army Corps of Engineers, Federal Aviation Administration, FEMA, Bureau of Indian Affairs, Palo Verde Nuclear Station, and many more. **Closed toed shoes required.**

Nearly two decades ago, Nomad GCS was founded by four friends who wanted to make a difference. Brothers Will and Seth Schmutz, along with fellow river raft guides Shane Ackerly and Clay Binford saw a need for improved connectivity to remote Montana wildfire lines. In 2002, the group built its first communications trailer in an old barn in the Flathead Valley and never looked back. Today, Nomad designs and manufactures the world's best-connected mobile command and communication solutions. From nimble tactical vehicles to comprehensive command centers (and all points between), the company provides best-in-class products for government agencies, utilities, law enforcement, military, first responders, and private companies. Whatever the mission, Nomad is committed to creating interoperable systems that work simply, and simply work. Every time... When Every Minute Matters.

GLACIER PRE-CAST CONCRETE

Friday, October 6, 2:30pm
175 Alder Drive, Kalispell



During this tour, Glacier Precast will be stripping and pouring box culverts for the Going to the Sun Road Highway Project in Glacier National Park, sanitary and storm drain manholes for the new construction at Kalispell North Town Center, and Glacier Rail Park projects. This tour is loud, exciting, and will feature many components of construction projects you've seen recently happening across the entire valley!

Glacier Precast has been in business since 1989. Owners Tom and Tammy Anderson purchased the business in 1999 and have grown the company to ship products all over the state of Montana and into southern Alberta. The current facility was completed in 2006 with an automated batch plant and 5 overhead cranes, pouring approximately 120 tons of concrete a day! Glacier Precast Concrete became the first National Precast Con-

crete Association Certified Plant in Montana in September of 2010 and also became Canada Standards Association certified in 2011. **Limit 25 people. Closed toe shoes required. Safety glasses and hard hats will be provided by Glacier Precast. Some of the tour will be outdoors so please dress for weather.**

NORTHERN PLASTICS INC.

Friday, October 6, 3:30pm
1943 MT HWY 35, Kalispell

On this tour, get out onto the shop floor and can see injection-molding machines at work, turning tiny beads of plastic into the consistency of toothpaste and eventually into one of the dozens of products Northern Plastics is currently working to ship out.

Established in 1992, Northern Plastics makes everything from Counter Assault's bear proof food barrels, to water meter and manhole covers for various cities across the nation. Plastic injection-molding provides a low-cost, lighter alternative to dozens of products previously made of metal for companies such as Keytronics, Geospace, and Honeywell.

KALISPELL BREWING COMPANY

Friday, October 6, 5:00pm
412 S Main Street, Kalispell



Who doesn't love this great addition to Downtown Kalispell? You will be able to actually get out on Kalispell Brewing's production floor and see all of the brewing equipment in action, in addition to an overview of the entire brewing process and operations.

Kalispell Brewing Company opened its doors on June 19, 2014 and is Kalispell's first independent craft brewery. Housed in a former car dealership on Main Street, the 10-barrel brewery and tasting room is owned by the husband-wife team Cole Schneider and Maggie Doherty. Kalispell Brewing brews award-winning, handcrafted German style lagers and Northwest inspired ales, and is one of a select few Montana breweries that uses the triple decoction mash method for lagers. **Limit 30 people.**

THINKING THURSDAY SEMINARS



WORKFORCE RETENTION

Thursday, September 21, 8:30 – 10:00 am
At Kalispell Chamber of Commerce

To be a better partner and resource to their client companies, LC Staffing conducted a survey of employers in all three of their branch locations (Bozeman, Missoula and Kalispell) in August this year. The purpose of the survey was to find out how their client businesses were faring in a tight labor market. What was driving companies to succeed: higher wage, better benefits, workplace culture, or something else?

In this seminar, LC Staffing will highlight the results of that study, as well as sharing some of the best practices for manufacturing workforce retention they have found in their 30+ years of experience in staffing and HR.

CAREER PATH DEVELOPMENT

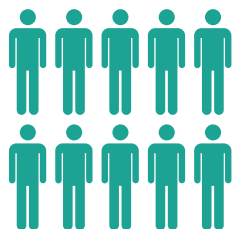
Thursday, October 12, 8:30 – 10:00 am
At Kalispell Chamber of Commerce

It's no secret that employees feel more engaged when they believe that their employer is concerned about their personal and career development. In recent studies, opportunity for growth has been found to be the top five most important workplace attributes for employees. Career paths provide employees with an ongoing mechanism to enhance their knowledge and skills, often leading to a mastery of their current job, promotions, and new or different positions.

Implementing career paths within your company can improve morale, career satisfaction, employee retention, productivity, and responsiveness in meeting company objectives. In this seminar, LC Staffing will outline ways to develop career path plans within the manufacturing world, as well as for other Montana industries.



MANUFACTURING STATISTICS

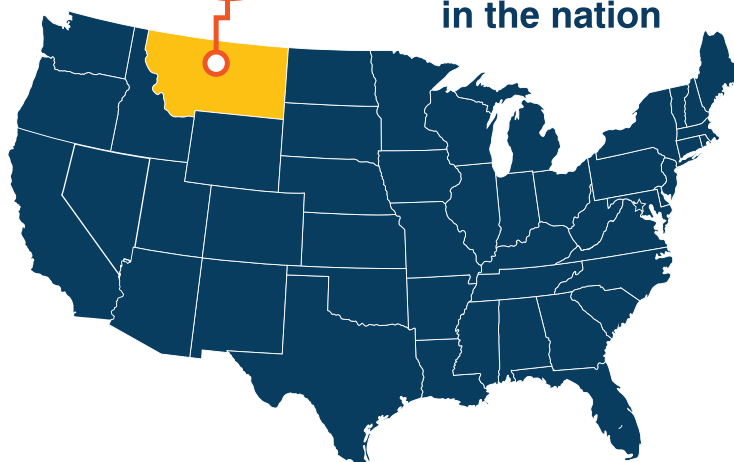


< 81%

Of the manufacturers in Montana have less than 10 employees

#1

4 years in a row, Montana has been ranked as the most entrepreneurial state in the nation



32%

68%

68%

Of the manufacturers in Montana are in rural counties

Manufacturing jobs pay

17%

higher wages than the average in Montana



55%

Of the manufacturers in Montana have been in business for less than 20 years



16%

Of the manufacturers in Montana have been in business for less than 5 years



1995
In Montana



1,500 Manufacturers
22,500 Employees

3,200 Manufacturers
24,000 Employees



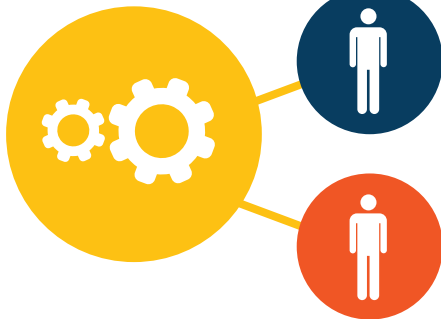
2017
In Montana



Manufacturing
currently
accounts for

27.6%

of Montana's gross product,
up from 25.8 percent in 1997



In Montana,
2.58
additional jobs are
created for each
manufacturing job

Number of Manufacturing Establishments in Montana Counties

COUNTY & MAIN CITY	2014	2017	GAIN
1. Yellowstone (Billings)	379	426	+47
2. Gallatin (Bozeman)	366	418	+52
3. Flathead (Kalispell)	358	390	+32
4. Missoula (Missoula)	312	341	+29
5. Ravalli (Hamilton)	266	189	-77
6. Lewis & Clark (Helena)	160	168	+8
7. Cascade (Great Falls)	181	182	+1
8. Silver (Bow Butte)	83	94	+11
9. Lake (Polson)	87	87	0
10. Lincoln (Libby)	41	65	+24



**10 Counties have 75%
of the manufacturers
in Montana.**

FLATHEAD TIMBER TOUR



THURSDAY, OCTOBER 19TH • 12:00PM

Flathead Timber Tour Schedule

12:00pm - Busses leave from the Kalispell Chamber.
Lunch is not provided.

12:30- 4:00pm - Tour of F.H. Stoltze Land & Lumber and Weyerhaeuser
4:30pm - Busses return to the Kalispell Chamber

The Flathead Timber Tour is held annually on the Thursday of Montana Forest Products Week - October 19 this year. The purpose of the Flathead Timber Tour is to inform the greater Flathead Valley community of the importance and value natural resources play in our economy/quality of life.

This year, the Flathead Timber Tour will focus on the manufacture and production of wood products, with complete site tours of both Weyerhaeuser and F.H. Stoltze Land & Lumber.

Closed toe shoes, long pants, and no loose fitting clothing are required for the Timber Tour.

Please reserve your spot on the tour via www.kalispellchamber.com/manufacturing or by calling (406) 758-2803 by October 17.



Build responsibly. Choose wood from well-managed SFI® forests.

end-uses. These include specialty products from Marine Grade to their proprietary HDF Ultra-Core™, High Density Overlay (HDO) and Medium Density Overlay (MDO), which are all sold in niche markets such as those for recreational vehicles/boats, signs, and concrete forms.

Visitors will tour both the Plywood and Lumber plants, which showcase unique products with exceptional aesthetic qualities and Weyerhaeuser's dedicated workforce. Mainly inland Douglas fir and Western larch are used at Weyerhaeuser due to their ability to produce fine grain and smooth faces. The Kalispell Plywood plant manufactures plywood products to various grades, dimensions, and performance standards appropriate for a wide range of customer

The Lumber plant manufactures solid sawn studs, available in various lengths to domestic markets coast-to-coast.

The Kalispell Complex strives to be the most cohesive team in the business and has the mindset of focusing on improving the safety and reliability of the complex every day.

10 | Please reserve your spot on this free tour at www.kalispellchamber.com/manufacturing or (406) 758-2803 by Tuesday, October 17th.

THURSDAY, OCTOBER 19TH



F.H. Stoltze
Land & Lumber

Please join F.H. Stoltze Land & Lumber Co. for a tour of their Halfmoon sawmill facility in Columbia Falls. Established in 1912, Stoltze is the oldest family owned, continuously operating forest product company in the state of Montana. See how their employees utilize cutting edge technology coupled with old fashioned know-how to transform logs into not only lumber, but renewable energy and feed stock for other engineered wood products. The 90 minute tour will give an overview of the entire operation.

SAWMILL COMPLEX

See how logs are transformed into lumber. From debarking, to sawing, edging and sorting, see how technology and experience are melded to ensure the most of our natural resources. You will be amazed by the level of automation and computer optimization, and this, coupled with decades of experience and expertise is what makes this operation work efficiently and safely. 75% of this process is controlled by computers, allowing Stoltze to get not only the greatest volume recovery from their logs, but also maximize total value.

PLANER COMPLEX

Once the drying process is complete you will see rough cut lumber made into planed lumber (lumber you buy at WBC, Home Depot, Lowes, and other retailers). The start of this process is the Planer itself: rough lumber is fed into the Planer and given a smooth finish. Graders mark the boards according to the look, strength, and finish. Once the boards are graded, they are trimmed one last time and sent into the Sorter. In the Sorter, they are sorted by grade, width, and length. Once the bins are full, the units are sent to the Stacker. The Stacker stacks the boards and sends them to the Bander where the units are banded and wrapped for shipping.

POWER PLANT (CO-GEN) COMPLEX

Here you will see where all the wood waste is broken down and ground up to make fuel to burn in the Boiler. Only wood waste is burned in the Boiler, which includes bark, sawdust, shavings, and ground up logs, all of which are mixed together to create the fuel needed to operate the facility. The Boiler heats water to make steam, which is then sent to the Dry Kilns to dry the rough lumber and is also used to create electricity. The electricity is sold to Flathead Electric Co-operative, and the amount of power created in the Power Plant is enough to power about 2,500 homes.



THE TIMBER TOUR IS PROUDLY SUPPORTED BY:



The Montana Department of
Natural Resources
& Conservation



F.H. Stoltze
Land & Lumber

Weyerhaeuser

OUR MANUFACTURING MEMBERS



Food & Beverage



Firearms



Building Materials



Communications



Pharmaceuticals



Electronics



Machinery



Medical Devices



High-Tech



Printing



Energy



Aerospace

Aluma Glass, Inc.
 Applied Materials, PPC Business Unit
 Bio-Energy Systems
 BMC West
 Bonsai Brewing Project
 Bushy Tail Screen Printing
 Ceres Bakery
 Colter Coffee Roasting
 Counter Assault Bear & Pepper Spray
 Daily Inter Lake
 Defiance Machine
 Direct Source Cabinets and Design
 Distinctive Countertops & Cabinetry
 FH Stoltze Land & Lumber Co
 Flathead Beacon
 Flathead Lake Brewing Company & Pubhouse
 Flathead Valley Community College
 Glacier Country LLC
 Glacier Distilling Company
 Glacier Pre-Cast Concrete
 Glacier Stone Supply, LLC
 Glacier Sun Winery/Apple Barrel
 Great Northern Brewing Company
 Hurraw! Balm LLC
 Insty-Prints
 Kalispell Brewing Company, LLC
 Kalispell Denture Studio
 Kalispell Creamery
 Kalispell Truss Center

Krispy Kreme Kalispell
 Maven Coffee Works
 Montana Artesian Water Company
 Montana Coffee Traders
 Montana Gold Bullet Inc
 Montana Manufacturing Extension Center
 Nomad Global Communications Solutions
 Northern Care Inc Prosthetics & Orthotics
 Northern Plastics Inc
 Northwest Cabinet Works
 Pella Windows & Doors
 PROOF Research
 Scott Company
 Sierra Pacific Windows
 Sonju Industrial, Inc.
 Spotted Bear Spirits
 Sweet Traditions
 Tabletree Montana
 Tamarack Alehouse & Grill
 The Towne Printer
 Thomas Printing
 Thompson Precision
 Timberline Tool, LLC
 ViZn Energy Systems, Inc
 Western Building Center
 Weyerhaeuser
 Whitefish Handcrafted Spirits
 Wrap Hive
 ZAF Energy Systems, Inc.

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